

Date: Friday, 6/1/2007 1:02:33 PM
 User: Kim Johnston

Process Sheet

| | | | | | |
|-----------------------|-------------------------------------|------------------|-------------|------|----|
| Customer | CU-DAR001 Dart Helicopters Services | Drawing Name | GASKET | | |
| Job Number | 32740 | | | | |
| Estimate Number | 12789 | | | | |
| P.O. Number | N/A | Part Number | D35531 | | |
| This Issue | 6/1/2007 | S.O. No. | N/A | | |
| Prsht Rev. | NC | Drawing Number | D3553 REV A | | |
| First Issue | N/A | Project Number | N/A | | |
| Previous Run | 31630 | Drawing Revision | A | | |
| Written By | | Material | N/A | | |
| Checked & Approved By | <i>ml 07.06.01</i> | Due Date | 6/8/2007 | Qty: | 20 |
| Comment | Est Rev:A | Um: | Each | | |
| New Issue 07-03-08 ec | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : | | | |
|---|-----------------------|--|--|--|--------------------------------|
| 1.0 | MNE060S063 | NEOPRENE SHEET 0.063 | | | <i>ml 07 05 02</i> |
| Comment: Qty.: 0.1103 sf(s)/Unit Total : 2.2050 sf(s) NEOPRENE SHEET 0.063 <i>m103104</i> <i>ml 07 05 02</i> <i>(20)</i> | | | | | |
| 2.0 | WATER JET | FLOW WATER JET | | | <i>(20)</i> |
| Comment: FLOW WATER JET 1-Cut as per Dwg D3553 Dwg Rev: <i>A</i> <i>ml 07 06 02</i> <i>(20)</i> Prog Rev: <i>A</i> | | | | | |
| 2-Deburr if necessary | | | | | |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE | | | <i>ml 07 06 02</i> <i>(20)</i> |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE | | | | | |
| 4.0 | QC8 | SECOND CHECK | | | <i>ml 07 06 04</i> <i>(20)</i> |
| Comment: SECOND CHECK | | | | | |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 | | | |
| Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>EP 07/06/04 (20)</i> | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/06/04
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 6/1/2007 1:02:33 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 32740

Part Number: D35531

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



2d

Comment: FINAL INSPECTION/W/O RELEASE

6/1/07

Job Completion



6/1/07

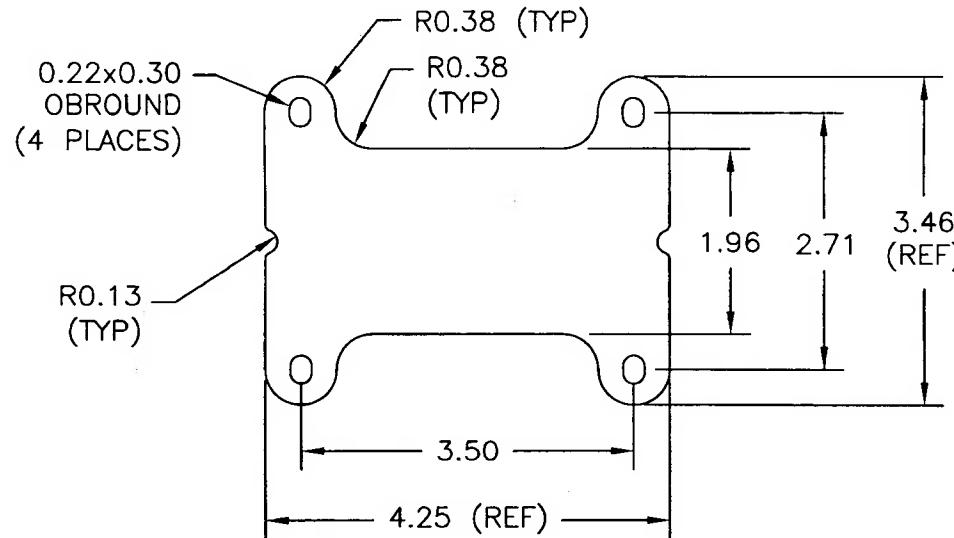
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

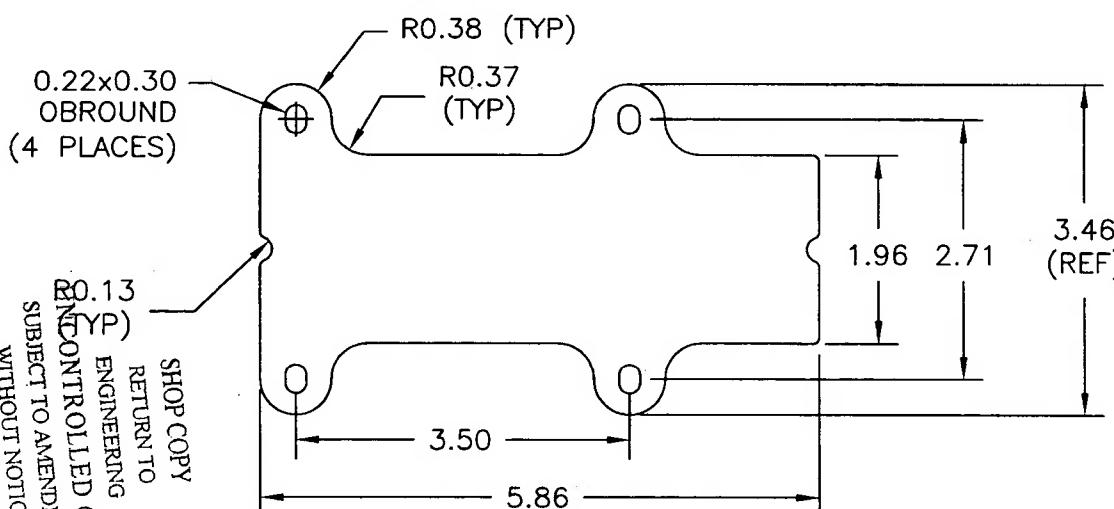
QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



D3553-1 GASKET



D3553-3 GASKET

1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER
(REF. DART SPEC M-NEO60-S.063)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) PART IS SYMMETRICAL ABOUT CENTERLINE

NO. 32740
WORK ORDER
SUBJECT TO AMENDMENT
WITHOUT NOTICE

RELEASED
07.02.28

DART

| DESIGN | DRAWN BY | DART AEROSPACE USA, INC. |
|----------|----------|--------------------------|
| | | PORT HADLOCK, WA |
| CHECKED | APPROVED | DRAWING NO. |
| | | D3553 |
| DATE | | TITLE |
| 07.01.11 | | GASKET |
| A | 07.01.11 | SCALE |
| | | 1:2 |

DART AEROSPACE LTD

Work Order: 32740

Description: Gasket

Part Number: D3553-1

Inspection Dwg: D3553

Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST



First Article



Prototype

| Inspection Sheet Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|------------------------------------|-----------|------------------|--------|--------|----------------------|----------|
| A 0.22X 0.30 | +/- 0.030 | 0.23X0.310 | ✓ | | vern | |
| B 3.46 | +/- 0.030 | 3.45 | ✓ | | vern | |
| C 2.71 | +/- 0.030 | 2.72 | ✓ | ✓ | vern | |
| D 1.96 | +/- 0.030 | 1.973 | ✓ | | vern | |
| E 3.50 | +/- 0.030 | 3.49 | ✓ | | vern | |
| F 4.25 | +/- 0.030 | 4.24 | ✓ | | vern | |
| G R0.38 | +/- 0.030 | R0.38 | ✓ | | vern | |
| H | | | | | | |
| I R0.13 | +/- 0.030 | R0.13 | ✓ | | vern | |
| J | | | | | | |
| K | | | | | | |
| L | | | | | | |
| M | | | | | | |
| N | | | | | | |
| O | | | | | | |
| P | | | | | | |
| Q | | | | | | |
| R | | | | | | |
| S | | | | | | |
| T | | | | | | |
| U | | | | | | |
| V | | | | | | |
| W | | | | | | |
| X | | | | | | |
| Y | | | | | | |

| | |
|--------------|----------|
| Measured by: | MD M/S |
| Date: | 07.06.02 |

| | |
|-------------|----------|
| Audited by: | SD |
| Date: | 07.06.04 |

| | |
|---------------------|-----|
| Prototype Approval: | N/A |
| Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| | | New Issue | KJ/RF | |